

Product Information

Control 800 Electrochemical Converters

Conductivity and pH



- **Designed for Biotech Applications**
- **Enabling Multi-Range Conductivity Measurements**
- **Supporting Multi- and Single-use Systems**

6 Measurements

2 Sensors

1 Converter

C800 Electrochemical Converter

The Control 800 series of electrochemical converters combines high performance digital conductivity and analog pH measurements with intuitive operation. It has been designed for easy integration into skids and panels to cover a wide range of bioprocess applications in both, conventional stainless steel and single-use systems.

Easy Integration

- Front side USB-C for cloning of standard configurations and firmware updates
- Compact stainless steel housing for integration in small cabinets
- 3 NAMUR compliant mA outputs per sensor ($\mu\text{S}/\text{cm}$, mS/cm , Temp., pH, mV)

Simple Operation

- Low reflection-, bright LED graphic display
- View all measurement values at a glance
- Keyboard designed for operation with gloves
- Ready for use with pre-calibrated conductivity sensors and pH electrodes
- USB front-side access to event logger data
- High visibility signal LEDs for clear status indication

ACx Conductivity Sensors

The ACF60/ACS60 conductivity sensor features a special six-electrode, four-pole design. The arrangement of the four current electrodes around the two potential electrodes results in a reliable and precise measurement. This unique design also provides greatly reduced sensitivity to polarization. The combination of optek C800 and ACF60/ACS60 conductivity sensors allows a wide dynamic range from 0 – 10 $\mu\text{S}/\text{cm}$ up to 0 – 850 mS/cm with the same sensor.

Proven 6-Electrode Design for Accurate Results

- Wide measurement range 0 $\mu\text{S}/\text{cm}$ up to 850 mS/cm
- Multi-Range capability
- Only one-point calibration required
- Excellent accuracy at very low and high conductivities
- Outstanding linearity
- Insensitive to polarization
- No drift under changing chemical conditions
- Sanitary design (3A certified)
- FDA compliant (USP Class VI)

Available for Single-use Applications

- Same advanced ACx technology for single-use applications
- Plug and play with pre-calibrated Single Use Cells (S.U.C.)
- Minimized hold-up volumes
- Available with hose barb or clamp connectors ($\frac{1}{4}$ " to 1")



optek ACF60
Conductivity Sensor



optek ACS60
Conductivity Probe



optek ACF60-SU
Conductivity Sensor
(used with Single Use Cell)



optek Single Use Cell (SUC23) for
Conductivity, pH and Temperature
Measurements

Specifications

Technical Data	C800
Configurations	C820: 1 Conductivity sensor (optek ACF, ACS), 3 mA outputs C821: 1 Conductivity sensor (optek ACF, ACS), 1 analog pH electrode, 6 mA outputs C822: 2 Conductivity sensors (optek ACF, ACS), 6 mA outputs
Housing	Front panel mounting in control cabinets - Dimensions front: 110 x 110 mm (4.33 x 4.33 in.) - Cut-out dimensions: H 92 mm (3.62 in.) W 92 mm (3.62 in.) D 130 mm (5.12 in.) - Material: stainless steel / polyester / ABS / PUR-foam - Protection: front IP66 / rear IP20 (mains supply secured against accidental touching)
Display	3.5" LCD graphic display (320 x 240 pixels), Monochrome display Backlight: LED (white)
Operation	Membrane keyboard (navigation keys) Software based menu operation
LED	One LED (green): power on, one LED (red-flashing): system failure
mA-outputs	Up to six 0/4 to 20 mA (NAMUR) functionally galvanically isolated (min. 500 V DC) for connection to SELV / PELV - Accuracy: < 0.5 % - resolution: < 0.05 % - load: < 500 Ohm
Digital outputs	2 x (NC/NO) Min. switching voltage: 5 V DC, Max. switching voltage: 30 V DC, Max. switching current: 500 mA
USB interface	USB type C interface (frontside) for data exchange, (copy of parameter sets, firmware update, eventlogger read-out) File system format: FAT32, Storage medium: USB-C stick (not included in delivery)
Conductivity inputs	Inputs for one or two optek conductivity sensors ACF/ACS series Measuring range: 0 to 10 µS/cm to 850 mS/cm (depending on optek ACx sensor connected) Resolution: 0.001 µS/cm integrated temperature sensor: Pt1000 (RTD), accuracy: ± 0.25 °C at 25 °C (77 °F)
pH input (only version C821)	Input for one pH electrode, model C821 - measuring range 0 - 14 pH - accuracy: ± 0.01 pH - resolution: 0.01 pH - Resolution Pt1000: 0.04 K - resolution Pt100: 0.4 K - diagnosis: glass impedance, diaphragm breakthrough - Measurement response time: diagnostics enabled: < 3 s diagnostics disabled: < 1 s
Cable lengths (sensor)	2, 3, 5, 10, 15, 20, 30 m (7, 10, 16, 33, 49, 66, 98 ft) max. cable length at pH depends on the pH electrode
Power supply (fixed, secured against accidental touching)	Nominal voltage : 24 V DC - Input voltage range : 19.6 V DC to 30 V DC - Power consumption maximum : 13 W Inrush current (< 0.5 ms) : 16 A
Ambient conditions	- Temperature during operation (no direct sunlight): - converter: -10 to 55 °C (14 to 131 °F) - Temperature during transport (no direct sunlight): -20 to 70 °C (-4 to 158 °F)
Software languages	English, German, French, Spanish, Russian, Portuguese, Chinese, Japanese, Korean

Data given are subject to changes without prior notice.

Technical Data	ACF60 / ACS60
Material (wetted)	PEEK (FDA, USP class VI) Electrodes: • Stainless Steel 1.4435 (SS 316L), dF < 1 %, BN2 or • Hastelloy 2.4602 Hastelloy C22
Port-gaskets	O-ring: EPDM (FDA, USP Class VI), ... others on request
Process pressure	0 - 20 bar (0 - 290 psi) up to 50 °C (122 °F) 0 - 10 bar (0 - 145 psi) up to 100 °C (212 °F) 0 - 4 bar (0 - 58 psi) up to 135 °C (275 °F)
Process temperature	Permanent: -10 to 90 °C (14 to 194 °F) Peak 30 min/day: -10 to 135 °C (14 to 275 °F)
Ambient temperature	Operation: -10 °C to 40 °C (14 °F to 104 °F) Transport: -20 °C to 70 °C (-4 °F to 158 °F)
Temperature sensor	Integrated Pt1000 RTD (IEC Class A) Accuracy: ± 0.25 °C at 25 °C (77 °F) (T ambient - T process) ≤ ± 20 °C (± 68 °F)
Protection	IP65
Measuring range	Any measuring range between: 0 to 10 µS/cm to 850 mS/cm

Pressure and temperature ratings specified herein may be subject to limitations - see instruction manual.

The appropriate choice of material for all wetted parts is the sole responsibility of the user.

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Technical Data	SUC Holder Including ACF60-SU-35
Material (non wetted)	Stainless Steel 1.4435 (SS 316L)
Measuring range	0 µS/cm to 350 mS/cm Accuracy: 0 µS/cm to 150 mS/cm: ± 2 % of measuring value ± 0.4 µS/cm Accuracy*: 150 mS/cm to 350 mS/cm: ± 4.5 % of measuring value (dependent on ambient and process temperature being equal)
Temperature compensation of conductivity sensor	Accuracy ≤ 0.8 % of measuring value at temperature conditions (T ambient - T process) ≤ ± 20 °C (± 68 °F)
Protection	IP65

* From delivery 01.01.2018.

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Accuracy* ACF60 / ACS60	
0 to 10 µS/cm	± 1 % of measuring value ± 0.2 µS/cm
0 to 250 mS/cm	± 1 % of measuring value ± 0.2 µS/cm
250 to 500 mS/cm	± 2 % of measuring value ± 0.2 µS/cm
500 to 850 mS/cm	± 5 % of measuring value ± 0.2 µS/cm

* Calibrated



For more information, technical details or a quote please contact your local optek subsidiary or agent. Visit our website for direct access to technical information: www.optek.com

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